

**AMENDMENTS TO THE CLAIMS:**

Please amend claims 1 and 4 as follows.

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (currently amended) A method of forming a bracket including the steps of:
  - (i) cutting out a blank from a sheet of composite material, the blank having a central portion including at least one fold line defining first and second regions of the blank, the fold line extending only partially across the blank and creating non-folding portions of said blank at each end of the fold line,  
  
and then, using a forming tool
  - (ii) undertaking a bending operation to bend the central portion of said blank about the fold line only to create a predetermined angle between said first and second regions to form the required three-dimensional shape,
  - (iii) curing the bracket.
2. (original) A method of forming a bracket according to claim 1 wherein the bending operation and curing are concurrent.
3. (original) A method of forming a bracket according to claim 1 wherein the bending operating is completed before curing begins.

4. (currently amended) A method of forming a bracket according to claim 1 wherein said undertaking step includes setting the forming tool ~~can be set~~ to create different values of said predetermined angle allowing different three-dimensional shaped brackets to be formed.

5. (previously presented) A method of forming a bracket according to claim 1 including the step of undertaking a further bending operation to bend the blank about a further fold line.

6. (withdrawn) A blank cut from a sheet of composite material for forming a bracket, the blank having at least one fold line defining first and second regions of the blank, the fold line extending only partially across the blank.

7. (withdrawn) A blank according to claim 6 which is substantially Z-shaped.

8. (withdrawn) A bracket formed from a sheet of composite material cut into a blank of pre-determined shape, the blank having at least one fold line defining substantially planar first and second regions of the bracket, the fold line extending only partially across the blank, the blank having been bent about the fold line only to form a three dimensional bracket wherein the first region of the bracket extends either side of the plane of the second region of the bracket.

9. (withdrawn) A tool for forming a bracket comprising two substantially planar surfaces, the first surface being connected to the second surface by a hinge, the hinge allowing one surface to be rotated to a predetermined angle relative to the other surface, wherein the hinge

extends only partially across the tool thereby allowing the first surface to extend either side of the plane of the second surface when the angle between the surfaces is not zero.

10. (previously presented) A method of forming a bracket according to claim 1 wherein the fold line defines substantially planar first and second regions of the bracket, and after said bending operation the first region of the bracket extends either side of the plane of the second region of the bracket.